**GO-DEVIL® MANUFACTURING CO. OF LOUISIANA, L.L.C.**

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### SERVICE BULLETIN

**NO. SDFNR4**

**DATE: 11/3/2022**

**RE: THROTTLE HANDLE ON SD NON-REVERSE, FNR, & F MODELS**

**PROBLEM: SURFACE DRIVE THROTTLE HANDLE CRACKS**

**SOLUTION: REMOVE SET SCREW AND REPLACE WITH BUTTON HEAD SCREW**

**SURFACE DRIVE THROTTLE UPGRADE:**

**Remove set screw and drill through plastic handle and through steel handle with 7/32” drill bit. Thread the hole with a ¼-28 tap. Install Go-Devil part #142812SHS, description ¼-28 ½” long stainless button head screw with socket head. Install with blue Loctite.**

**If replacing throttle, you may need to replace grip because it has to be removed to install throttle.**

