

# **SERVICE BULLETIN**

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## **23 HP CRANKCASE COVER LEAKING**

**NO. 14**

**DATE: 07/31/14 revised 4/14/16**

**RE:** 23HP Vanguard engine on Go-Devil and Surface Drive

**PROBLEM:** Crankcase cover leaking oil

**CONDITION FOUND:** Bolts not torqued properly and crankcase leaking oil

**SOLUTION:** Replace steel core gasket with red fiber gasket supplied to us from Briggs & Stratton part# 846487. Re torque bolts to 150 inch lbs. Dowel pins(sleeves) must be tight in block and crankcase cover or failure will happen again. If dowel pins are loose cover and or block must be replaced.