

# **SERVICE BULLETIN**

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## **BLOWN HEAD GASKETS**

**NO. 12**

**DATE: 06/22/06**

**RE: BLOWN HEAD GASKET-23 HP VANGUARD**

**PROBLEM:** Engine running on one cylinder

**CONDITION FOUND:** Head gasket is blown when engine is operated under high temperature and/or high load conditions.

**SOLUTION:** If blown head gasket is encountered, replace with new gasket p/n **842622**. It is recommended that both head gaskets (cylinder #1 and #2) be replaced at the same time. The new gasket design offers improved durability in high load applications.